XT4





PRICE TABLE				
	Price ¹	VAT 25%	Net Consumer Price (excl. VAT)	CO ₂ emission, combined (WLTP)
LUXURY				
350TAWD	451 300 kr	90 260 kr	361 040 kr	213 g/km
PREMIUM LUXURY				
350D	513 200 kr	102 640 kr	410 560 kr	167 g/km
350D AWD	536 900 kr	107 380 kr	429 520 kr	180 g/km
350T AWD	536 900 kr	107 380 kr	429 520 kr	213 g/km
SPORT				
350D	533 500 kr	106 700 kr	426 800 kr	167 g/km
350D AWD	557 200 kr	111 440 kr	445 760 kr	180 g/km
350T AWD	557 200 kr	111 440 kr	445 760 kr	213 g/km



EQUIPMENT	Luxury	Premium Luxury	Sport
SAFETY & SECURITY			
Rear Pedestrian Detection	_	•	•
Traffic sign recognition	•	•	•
Automatic speed limiter	•	•	•
Following Distance Indicator	•	•	•
Lane Departure Warning and Lane Keep Assist	•	•	•
Side Blind Zone Alert	_	•	•
Forward Collision Alert	•	•	•
City-speeds forward automatic emergency braking, including pedestrian detection	•	•	•
(operating above 8 km/h and below 80 km/h, camera-based technology)			
8 airbags: frontal, knee and seat-mounted side-impact airbags for driver and front passenger; head curtain side-impact airbags for first and second row	•	•	•
ISOFIX child safety seat restraint system	•	•	•
Door locks, rear child security	•	•	•
Rear Parking Assist, ultrasonic	•	_	_
Front and Rear Parking Assist, ultrasonic	_	•	•
Rear Cross-Traffic Alert	_	•	•
Automatic emergency braking hazard light activation	•	•	•
Safety Alert Seat	•	•	•
Steering column lock	•	•	•
IntelliBeam®, automatic high beam control	•	•	•
Tire Pressure Monitoring System with Tire Fill Alert	•	•	•
EXTERIOR			
Roof rails, satin aluminum	_	•	_
Roof rails, gloss Black	_	_	•
Front grille, bright accents with Galvano silver surround	•	•	_
Front grille, gloss Black with Galvano silver surround	_		•
Front, side and rear lower fascia, Black	•	_	_
Front, side and rear lower fascia, medium Silver Metallic	_	•	_
Front, side and rear lower fascia, gloss Black	_	- -	•
Door handles, body color with chrome accents		•	_







EQUIPMENT	Sport	Premium Luxury	Sport
Door handles, body color	_	_	•
Signature LED headlamps with Daytime Running functionality	•	•	•
LED front turn signals & front concerning lamps	_	•	•
LED taillamps	•	•	-
LED taillamps, neutral density appearance	_	_	•
Rear fog lamps	•	•	•
Acoustic laminated, noise-cancelling and solar-absorbing windshield and front door glass	•	•	•
Tinted window glass, rear side and back	•	•	•
Heated, power-adjustable, manual-folding outside mirrors in body color, with integrated turn signal indicators	•	-	_
Heated, power-adjustable, power-folding, auto-dimming outside mirrors in body color, with integrated turn signal indicators	_	•	•
Window surround moldings, satin aluminum	•	•	_
Window surround moldings, gloss Black	_	_	•
Front sill plate cover	•	•	_
Front sill plate cover, Sport finish	_	_	•
Capless fueling system (350T only)	•	•	•
·	_	•	•
NTERIOR Auto-dimming, inside rear-view mirror	_	•	•
Rear Camera Mirror with lens-cleaning feature	_	•	•
LED ambient lighting on instrument panel and door panels	_	•	•
Illuminated front door entry with puddle lights	•	•	•
Cupholders in the center console and rear seat armrest	•	•	•
Overhead sunglass storage	•	•	•
Rear cargo shade, retractable	•	•	•
Carpeted floor mats, first and second row	•	•	•
Aluminum sport pedals with rubber traction surfaces	_	-	•
SEATING COMFORT			
Memory Package: recalls two driver/exit position presets for power driver seat, outside mirrors and power rake/telescoping steering column (if equipped)	-	•	•
Automatic heated driver and front passenger seats	•	•	•
Heated rear seats, outboard seating positions	•	•	•
8-way power-adjustable driver seat	•	•	•
6-way manually adjustable front passenger seat	•	_	-
6-way power-adjustable front passenger seat	_	•	•
2-way power lumbar adjuster, driver	•	•	_
2-way power lumbar adjuster, front passenger	_	•	_
4-way power lumbar adjuster, driver and front passenger	-	A	•
Manually adjustable head restraints	•	•	•
Driver and front passenger seats with power-adjustable seatback side bolsters	-	-	•
60/40 split-folding rear seat with fold-down armrest	•	•	•

EQUIPMENT	Sport	Premium Luxury	Sport
COMFORT & CONVENIENCE			
Dual-zone automatic climate control with individual climate settings for driver and front passenger	•	•	•
Cabin humidity sensor	•	•	•
Rear air vents	•	•	•
Leather-wrapped steering wheel, incl. mounted controls for audio, phone and cruise control	•	•	-
Steering-wheel-mounted paddle shift controls	•	•	•
Leather-wrapped Sport steering wheel, incl. mounted controls for audio, phone and cruise control	_	_	•
Steering-wheel-mounted paddle shift controls	•	•	•
Automatic heated steering wheel	•	•	•
Manual rake and telescopic steering column	•	-	-
Power rake and telescopic steering column	_	•	•
Center-console-mounted rotary infotainment controller	•	•	•
Cruise control	•	•	•
Full-color Head-Up Display	_	•	•
Air cleaner, ionising	_	•	•
HD rear-view camera	•	•	•
Surround-vision camera, bird's-eye view of the vehicle	_	•	•
Automatic Parking Assist, parallel and perpendicular parking	_	•	•
Rear-window electric defogger	•	•	•
Rainsense™ automatic wipers	-	•	•
Rear intermittent wiper, integrated in the roof spoiler	•	•	•
Power windows with front express-up and -down and rear passenger's with express-down	•	•	•
Express-down operation via remote control on all windows	•	•	•
Headlamps, automatic on/off	•	_	_
Headlamps, automatic on/off with tunnel detection	_	•	•
Automatic headlamp leveling system	•	•	•
Keyless access, push-button start	•	•	•
Start-Stop disable button located in the center console	•	•	•
Power liftgate	•	_	_
Hands-free power liftgate	_	•	•





EQUIPMENT	Luxury	Premium Luxury	Sport
INFOTAINMENT & CONNECTIVITY			
4.2" color digital instrument cluster, includes driver personalization, warning messages and vehicle information	•	•	•
8" color digital instrument cluster, includes driver personalization, warning messages and vehicle information	_	•	•
Cadillac CUE® Information and Media Control System with 8" multitouch color display, built-in 3D navigation, personalized driver profiles, voice recognition, USB ports and SD card reader ²	•	•	•
Bose® Centerpoint® Surround Sound System with 13 highperformance speakers, auxiliary amplifier and Active Noise Cancellation technology	•	•	•
Digital Audio Broadcast, DAB/DAB+/DMB-R	•	•	•
Bluetooth® for phone and audio, including music streaming	•	•	•
Smartphone integration via Apple CarPlay™ & Android Auto™ ³	•	•	•
Automatic emergency call	•	•	•
Wireless mobile phone charging ⁴	_	•	•
12-volt power outlets, located in the center console and cargo area	•	•	•

[▲] Package Standard Not available

² Full Cadillac CUE® functionality requires compatible Bluetooth® and smartphone. Some devices require USB connectivity. Voice recognition is available in the following languages: English, French, German, Dutch, Italian, Polish, Danish, Portuguese,

Vehicle user interfaces are products of Apple and Google and their terms and privacy statements apply. Requires compatible smartphone and data plan rates apply. Android Auto™ requires a smartphone running Android Lollipop 5.0 OS or above; Apple CarPlay™ requires an iPhone 5 or later. Full lists of supported apps are available at Apple.com/ios/carplay and Android.com/auto. Please note that availability of apps may vary by market.
 System wirelessly charges one PMA- or Qi- compatible mobile device. Mobile phone must support wireless charging for functionality.

PACKAGES & OPTIONAL EQUIPMENT	Code	Luxury	Premium Luxury	Sport
ADVANCED SECURITY PACKAGE 5				
Interior movement sensor Vehicle inclination tilt sensor Locking wheel lugs Self-powered theft deterrent system Door shield locks and glass-break sensors	Y61	5 600 kr	5 600 kr	5 600 kr
COMFORT & CONVENIENCE PACKAGE 6				
8-way power-adjustable front passenger seat 4-way power lumbar adjuster, driver and front passenger Driver and passenger seats with massage feature Ventilated driver and front passenger seats	WPC	-	14 100 kr	14 100 kr
DRIVER ASSIST PACKAGE				
Forward automatic braking (operates below 80 km/h, camera, short- and long-range radar-based technology) Reverse automatic braking (below 30 km/h, short-range radarbased technology) Adaptive Cruise Control with Stop & Go functionality	Y66	-	10 700 kr	10 700 kr
TOWING PACKAGE				
Tow hitch European 13-pin wire harness Quick release foldaway Towing capacity, braked: 1600 kg (350D, 350D AWD) / 2000 kg (350T AWD)	V92	8 900 kr	•	•
ULTRAVIEW® SUNROOF 7				
Panoramic sunroof Tilt-sliding with express-open and -close Power sunshade	C3U	13 500 kr	13 500 kr	13 500 kr



- Standard Not available ▲ Package
- Removes overhead sunglass storage.
 Available only with seating surfaces with perforated inserts.
 Includes satin aluminum roof rails on Luxury.

EXTERIOR COLORS	Code	Luxury	Premium Luxury	Sport
Stellar Black Metallic	GB8	•	•	•
Radiant Silver Metallic	GAN	9 600 kr	9 600 kr	9 600 kr
Galactic Gray Metallic	G6M	9 600 kr	9 600 kr	9 600 kr
Wave Blue Metallic	GKK	9 600 kr	9 600 kr	9 600 kr
Rosewood Red Metallic	GCK	9 600 kr	9 600 kr	9 600 kr
Crystal White Tricoat	G1W	20 900 kr	20 900 kr	20 900 kr
Infrared Red Tintcoat ⁸	GSK	20 900 kr	20 900 kr	20 900 kr



Stellar Black Metallic (GB8)



Radiant Silver Metallic (GAN)



Galactic Gray Metallic (G6M)



Wave Blue Metallic (GKK)



Rosewood Red Metallic (GCK)



Crystal White Tricoat (G1W)



Infrared Red Tintcoat (GSK) 8

INTERIOR COLORS	Code	Luxury	Premium Luxury	Sport
Jet Black cloth and leatherette seating surfaces with Jet Black dashboard accents and aluminum metallized trim	H1T	•	_	_
Jet Black leather and leatherette seating surfaces with Jet Black dashboard accents and Diamond-Cut aluminum trim	HOY	_	•	_
Jet Black leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Diamond-Cut aluminum trim ⁹	H1Y	-	5 600 kr	_
Light Platinum leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Linear Galaxy high-gloss wood trim ⁹	HRL	_	5 600 kr	_
Sedona leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Fineline Calico high-gloss wood trim ⁹ 10	HRX	-	5 600 kr	-

- Standard Not available ▲ Package
- Not available with Sedona interior.
 Available only with Comfort & Convenience Package.
 Not available with exterior color Infrared Red Tintcoat.

INTERIOR COLORS	Code	Luxury	Premium Luxury	Sport
Jet Black leatherette seating surfaces with Jet Black dashboard accents, Cinnamon stitching and high-gloss carbon-fiber trim	HZ2	_	-	•
Jet Black leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents, Cinnamon stitching and highgloss carbon-fiber trim ⁹	HKW	_	_	5 600 kr
Light Wheat leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents, Red stitching and Morello Red high-gloss carbon-fiber trim ⁹	HRP	_	-	5 600 kr



Jet Black cloth and leatherette seating surfaces with Jet Black dashboard accents and aluminum metallized trim (H1T)



Jet Black leather and leatherette seating surfaces with Jet Black dashboard accents and Diamond-Cut aluminum trim (H0Y)



Jet Black leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Diamond-Cut aluminum trim (H1Y) ⁹



Light Platinum leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Linear Galaxy high-gloss wood trim (HRL) ⁹



Sedona leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents and Fineline Calico high-gloss wood trim (HRX) 910



Jet Black leatherette seating surfaces with Jet Black dashboard accents, Cinnamon stitching and high-gloss carbon-fiber trim (HZ2)



Jet Black leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents, Cinnamon stitching and high-gloss carbon-fiber trim (HKW) ⁹



Light Wheat leather and leatherette seating surfaces with perforated inserts, Jet Black dashboard accents, Red stitching and Morello Red high-gloss carbon-fiber trim (HRP) ⁹

- ▲ Packag
- Available only with Comfort & Convenience Package.
 Not available with exterior color Infrared Red Tintcoat.

Standard — Not available

WHEELS & TIRES	Code	Luxury	Premium Luxury	Sport
40040 and and arise as heads of the District City of Calab				
18" 10-spoke aluminum wheels with Bright Silver finish		•	_	_
18" 10-spoke aluminum wheels with Pearl Nickel finish		_	•	_
20" 9-spoke aluminum wheels with Diamond-Cut and Medium Android finish $^{\rm 11}$	RQA	_	13 500 kr	-
18" 10-spoke aluminum wheels with Diamond-Cut and Argent Metallic finish		_	_	•
20" 5-double-spoke aluminum wheels with Diamond-Cut and Titan Satin finish $^{\rm 11}$	RQ9	_	_	13 500 kr
Summer tires, 235/55 R18		•	•	•
Tire repair kit		•	•	•
Spare wheel kit: 17" compact-size spare wheel, spare tire T145/70 R17 and road emergency kit (removes tire repair kit)	4G7	3 300 kr	3 300 kr	3 300 kr



18" 10-spoke aluminum wheels with Bright Silver finish



18" 10-spoke aluminum wheels with Pearl Nickel finish



20" 9-spoke aluminum wheels with Diamond-Cut and Medium Android finish (RQA) ¹¹



18" 10-spoke aluminum wheels with Diamond-Cut and Argent Metallic finish

Continental

235/55 R 18 100 V



20" 5-double-spoke aluminum wheels with Diamond-Cut and Titan Satin finish (RQ9) 11

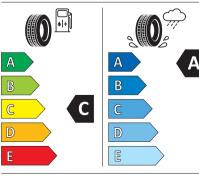
1549901

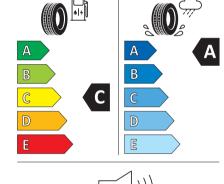
Tire Product Information Sheet	Delegated Regulation (EU) 2020/740
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Summer Tires 2	235/5!	5 R18
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Supplier name or trademark	Continental
Commercial name or trade designation	PremiumContact 6
Tire type identifier	1549901
Tire size designation	235/55 R 18
Load-capacity index	100
Speed category symbol	V
Fuel efficiency class	С
Wet grip class	А
External rolling noise class	В
External rolling noise value	71 dB
Severe snow tire	No
Ice tire	No
Date of start of production	22/18
Date of end of production	_
Load version	SL

TIFE Product Information Sneet Delegated Regulation (EU) 2020/740	Summer Tires 245/45 R 20
Supplier name or trademark	Continental
Commercial name or trade designation	PremiumContact 6
Tire type identifier	1549875
Tire size designation	245/45 R 20
Load-capacity index	99
Speed category symbol	V
Fuel efficiency class	С
Wet grip class	А
External rolling noise class	В
External rolling noise value	71 dB
Severe snow tire	No
Ice tire	No
Date of start of production	22/18
Date of end of production	_
Load version	SL







Continental	1549875
245/45 R 20 99 V	C1
A	A
В	В
C	C
D	D
E	E

[•] Standard — Not available ▲ Package

¹¹ With summer tires, 245/45 R20.

Reading the renewed tire label

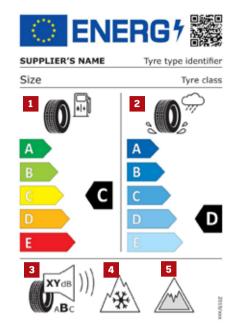
Link to the relevant Commission webpage dedicated to Regulation (EU) 2020/740: https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX%3A32020R0740

The renewed tire label provides information about the following performance of a tire:

- «Fuel efficiency» shows in 5 classes (A to E) how the tire scores on fuel consumption as a result of the tyre's rolling resistance on the road surface.
- 2 «Grip on wet road surface» indicates in 5 classes (A to E) how well the tire performs on a wet road surface.
- 3 «Noise» gives information in 3 classes (A to C) and in decibels (dB) about the amount of rolling noise of the tire.
- 4 The «snow symbol» shows whether a tire is suitable for use in severe snow conditions.
- 5 The «ice symbol» indicates whether a tire is suitable for use in very severe snow and ice conditions.

The tires under your car affect fuel consumption. The rolling resistance of the tires is responsible for approximately 20 % of the car's fuel consumption. If you choose an economical tire with a good score on the tire label component fuel efficiency, you can save money every year. The savings are even greater by also keeping the tires at the correct pressure. To do this, check the tire pressure at least every 2 months and add air if necessary. This also improves grip on (wet) road surfaces, road holding, braking distance and driving comfort and reduces tire rolling noise.

In addition to rolling resistance and tire pressure, the fuel consumption of your car is determined by vehicle weight, engine type, speed and speed changes, air resistance, road slope, mechanical resistance in the drivetrain, use of air conditioning and traffic conditions. However, the most important determining factor for fuel consumption is your driving behavior. With a moderate, energy-efficient driving style, fuel consumption can be significantly reduced. For an optimal energy-efficient driving style, but above all for safety, it is important to always maintain sufficient distance from the vehicle in front, so that you don't have to brake as much as possible and, if necessary, stop in time.



ENGINE	350T AWD	350T AWD 350D	
	Luxury \ Premium Luxury \ Sport	Premium Luxury \ Sport	Premium Luxury \ Sport
Engine	2.0L Turbo	2.0L Turbo Diesel	2.0L Turbo Diesel
Transmission	9-speed automatic transmission with Electronic Precision Shift technology		
Fuel type	Petrol	Petrol Diesel	
Displacement	1998 ccm	1998 ccm 1995 ccm	
Bore	86 mm	86 mm 84 mm	
Stroke	92 mm	92 mm 90 mm	
Power output	230 hp/169 kW@5000 rpm	174 hp/128 kW@3500 rpm	174 hp/128 kW@3500 rpm
Torque	350 Nm@1500-4000 rpm	381 Nm@1500-2750 rpm	381 Nm@1500-2750 rpm
Top speed	210 km/h	200 km/h	200 km/h
Acceleration, 0–100 km/h	8.3 s	10.4 s	10.6 s
Fuel tank capacity	61,7	59.41	60.91
AdBlue	_	•	•

CHASSIS AND SUSPENSION	350T AWD	350D	350D AWD
	Luxury \ Premium Luxury \ Sport	Premium Luxury \ Sport	Premium Luxury \ Sport
Drive axle	All-wheel drive, twin-clutch system	Front-wheel drive	All-wheel drive, twin-clutch system
Steering	Electric power steering	Electric power steering	Electric power steering
Front suspension	MacPherson strut-type MacPherson strut-type with coil-over spring with coil-over spring		MacPherson strut-type with coil-over spring
Rear suspension	Independent five-link with coil springs and fully isolated cradle	Independent five-link with coil springs and fully isolated cradle	Independent five-link with coil springs and fully isolated cradle
Brakes	4-wheel discs; power-assisted anti-lock braking system (ABS); electro-hydraulic assist	4-wheel discs; power-assisted anti-lock braking system (ABS); electro-hydraulic assist	4-wheel discs; power-assisted anti-lock braking system (ABS); electro-hydraulic assist
StabiliTrak® (electronic stability control - ESC) with brake assist, traction control and Hill Start Assist	•	•	•
Engine Start-Stop system with disable button	•	•	•
Electric parking brake	•	•	•
Driver-selectable driving modes: Tour, Snow/Ice and Sport	_	•	_
Driver-selectable driving modes: Tour, AWD, Sport and Off-Road	•	_	•
Active Sport Suspension with continuous damping control	-\-\•	-\•	- \•

WEIGHTS AND FUEL CONSUMPTION 12	350T AWD	350T AWD 350D	
	Luxury \ Premium Luxury \ Sport	Premium Luxury \ Sport	Premium Luxury \ Sport
Mass in running order	1839–1858 kg \ 1832–1881 kg \ 1839–1888 kg	1733-1790 kg \ 1792-1850 kg	1843-1900 kg \ 1843-1901 kg
Max. allowable weight	2375 kg	2365 kg	2445 kg
Emission class	Euro 6d	Euro 6d	Euro 6d
Fuel consumption, urban (NEDC correlated)	10.5 I/100km	7.2 l/100km	8.3 l/100km
Fuel consumption, extra-urban (NEDC correlated)	7.7 I/100km	5.0 I/100km	5.7 l/100km
Fuel consumption, combined (NEDC correlated)	8.8 I/100km	5.8 I/100km	6.7 l/100km
Fuel consumption, combined (WLTP)	9.3 I/100km	6.4 I/100km	6.9 I/100km
CO ₂ emission, urban (NEDC correlated)	242 g/km	189 g/km	219 g/km
CO₂ emission, extra urban (NEDC correlated)	178 g/km	131 g/km	151 g/km
CO ₂ emission, combined (NEDC correlated)	202 g/km	152 g/km	176 g/km
CO ₂ emission, combined (WLTP)	213 g/km	167 g/km	180 g/km

Standard — Not available ▲ Package

Masses and dimensions measured in accordance with the current version of regulation (EU) No 1230/2012. /// The WLTP figures shown have been measured as per the Worldwide Harmonised Light Vehicle Test Procedure (WLTP) according to Regulation (EC) No 715/2007 in the version valid for type-approval of the vehicle model concerned. The NEDC figures shown have been determined as per the Worldwide Harmonised Light Vehicle Test Procedure (WLTP) and have been converted into NEDC-equivalent values. /// Figures shown are for comparability purposes; only compare fuel consumption and CO₂-emissions figures with other vehicles tested to the same technical procedures. These figures may not reflect real life driving results, which will depend upon a number of factors including the accessories fitted (post-registration), variations in weather conditions, driving styles and vehicle load. The figures do not relate to a specific vehicle and are not part of an offer.

DIMENSIONS 13	Luxury	Premium Luxury	Sport
Cargo volume, seat up	6371	6371	6371
Cargo volume, seat down	1385	1385	1385
Towing capacity, braked (350D, 350D AWD)	1600 kg	1600 kg	1600 kg
Towing capacity, braked (350T AWD)	2000 kg	2000 kg	2000 kg
Towing capacity, unbraked	750 kg	750 kg	750 kg





1612 mm

4593 mm



11.6 m



5 seats

_____ 1606 mm _____

_____ 1881 mm _____



_____ 1603 mm —

_____ 1881 mm ____

CADILLAC SERVICE

Whether you are at home or on the road, our Cadillac Partners are there to offer you truly personal assistance. Count on them to arrange service appointments, answer questions about your new Cadillac and ensure you are always satisfied with your ownership experience. To find your nearest Cadillac Partner, visit cadillaceurope.com.



WARRANTY

Every Cadillac is built to the highest standards and is manufactured with the utmost care. As a Cadillac owner, you can expect nothing less than premium service and protection. Should you experience defects in materials or through deficient workmanship your entire vehicle is backed by our no excess, Bumperto-Bumper, Limited Cadillac Warranty for three years or 100.000 km - whichever comes first, plus a 6-year anti-perforation corrosion warranty. Should the vehicle change owner, the warranty transfers automatically during the warranty period.



ROADSIDE ASSISTANCE

Cadillac Assistance provides assistance to Cadillac owners with a wide range of services 24 hours a day, 365 days a year, throughout Europe. These services are available for a period of 36 consecutive months, beginning with the initial "In-Service Date" of each eligible vehicle. Ask your local Cadillac Partner for details.



PLEASE NOTE:

The information contained in this brochure was accurate at the time of going to press (April 2021). Availability, technical features and equipment provided on our vehicles can vary from one market to another and may change without prior notice. The vehicles shown in this brochure are for illustration purposes only. European specifications may vary. Some illustrations feature equipment that is not included in every model. The colors printed in the brochure only approximate actual colors. Specifications, dimensions, measurements, ratings and other numbers in this catalogue and other printed materials provided at the dealership or affixed to vehicles are approximates based upon design and engineering drawings and prototypes and laboratory tests. Your vehicle may differ due to variations in manufacture and equipment.

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